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Research Article

Development of Stability Indicating Assay Method for Estimation of Nebivolol and Hydrochlorothiazide in Tablet Dosage Form

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Abstract

A stability indicating HPLC method was developed and validated for analysis of Nebivolol (NBV) and Hydrochlorothiazide (HCZ) in combination from tablet dosage forms and estimation of principal degradation products. The separation was achieved by using C-18 Primesil (4.6 × 250mm,5µm particle size) column as a stationary phase with mobile phase consisting which Methanol and 0.05% Ortho phosphoric acid (60:40v/v) pH 2.5. The flow rate 0.7ml/min and optimum wavelength for detection was 281.0nm. The developed method was validated for Accuracy, Precision, Ruggedness, Robustness, Linearity and Range. The chromatographic analysis time was approximately 10min with complete resolution n of NBV (Rt =4.60min) and HCZ (Rt = 9.00min) .The developed method exhibited good linearity range of 5.0 to 16.0 mg/ml for NBV and 25.0 to 80.0 mg/ml for HCZ. The forced degradation studies were performed as per ICH guidelines under acidic, alkali, oxidative, thermal and neutral condition. The developed RP-HPLC method was found to be linear over wider concentration range. Therefore the developed RP-HPLC method can be applied for routine quantitative and qualitative analysis of NBV and HCZ in bulk and pharmaceutical formulations like tablets and validated as per the ICH guidelines. Hence the proposed method could be employed for the stability studies on pharmaceutical preparations within pharmaceutical industry.

Keywords: RP-HPLC; Nebivolol; Hydrochlorothiazide; Forced degradation

Introduction

Nebivolol (NBV) is chemically 1-(6-Fluorochroman-2-yl)-{[2-(6-fluorochroman-2-yl)-2-hydroxy-ethyl] amino} ethanol. Nebivolol is a β_1 receptor blocker with nitric oxide-potentiating vasodilator effect used in treatment of hypertension. It undergoes first pass metabolism through the cytochrome P-450 2 D 6. Nebivolol is white to off white powder and slightly soluble in methanol, soluble in water [1,2] (Figure 1).

Hydrochlorothiazide (HCZ) is chemically 6-chloro-1,1dioxo-3,4-dihydro-2H-1,2,4-benzothiadiazine-7-Sulfonamide. Hydrochlorothiazide is a diuretic medication often used to treat high blood pressure and swelling due to fluid buildup. It is does not undergo significant metabolism (>95% excreted unchanged in urine). Hydrochlorothiazide is White and Practically White Crystalline powder and slightly soluble in water and soluble in alcohol [1,2,5] (Figure 2).

As per our detailed literature review it has been found that only three analytical methods for the Nebivolol and Hydrochlorothiazide combination have been reported. No stability indicating assay has been reported. Therefore the attempt is made to develop simple, accurate, precise rapid and economical RP-HPLC method for determination of NBV and HCZ in combine dosage form. Further generation of degradation profile both on RP-HPLC through stress testing.







Figure 2: Chemical structure of Hydrochlorothiazide.

Material and Method

Chemical and reagents

Nibevolol supplied as gift sample by Macleods Pvt. Ltd. Mumbai, India and its claimed purity was 99.3% and hydrochlorothiazide supplied by Leben Pvt. Ltd. Akola, India and has 99.5% purity. The formulation tablet NEBICARD –H was purchased from local pharmacy, manufactured by Torrent Pharmacetuicals. Ltd, Sikkim. HPLC grade Methanol, Water, Acetonitrile, Ortho Phosphoric Acid was purchased. Hydrochloric acid (35% GR), hydrogen peroxide,

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Sodium hydroxide were purchased from Merck, India.

Instrumentation [5,6]

The chromatographic separation was performed using HPLC



Figure 7: Chromatogram using MEOH: 0.05%OPA (60:40%, v/v).



Figure 8: Standard Chromatogram of NBV and HCZ.



Figure 9: Sample chromatogram of NBV and HCZ.



Younglin (S.K Gradient) system with UV 730D as a detector. UV Spectrophotometer (UV1700 (SHIMADZU) were used and data handling system Auto chrome -3000. The sample and standard measure by using analytical balance model DS-852J Series. pH

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Figure 11: Linearity chromatogram ratio of 20µg/ml NBV and 50µg/ml HCZ.



Figure 12: Linearity chromatogram ratio of 30µg/ml NBV and 75µg/ml HCZ.



Figure 13: Linearity chromatogram ratio of 40µg/ml NBV and 100µg/ml HCZ.



of mobile phase was adjusted by using model 7007 pH meter. Ultrasonicator RC-SYSTEMMU-1700 were used to sonicating the mobile phase and sample.











Figure 17: Chromatogram of Accuracy (Conc. 80%).



Chromatographic conditions

Separation of Nebivolol and Hydrochlorothiazide was achieved on HPLC column Grace C-18 (4.6 \times 250mm, having particle size 5µm). The mobile phase consists of a mixture of Methanol and 0.05%



Figure 19: Chromatogram of Accuracy (Conc.120%).



Figure 20: Chromatogram of Robustness flow change 0.6ml for NBV and HCZ.



ortho phosphoric acid (60:40 v/v) with pH 2.5. The mobile phase was set at a flow rate 0.7ml/min and volume injected was for every injection. The detection wavelength was set at 282nm.

Preparation of mobile phase

The mobile phase was prepared by using a mixture of Methanol (HPLC Grade) and orthophosphoric acid (HPLC Grade) in the ratio of 60:40, v/v and pH was made up to the 2.5 Then resulting solution was filtered through 0.45μ and degassed using sonicator.

Preparation of stock solution: The stock solution was prepared by accurately weighing quantity of NBV working standard about 10.0mg and HCZ working standard about 25mg were transferred separately into 100.0ml volumetric flask. About 10.0ml of methanol







Figure 23: Chromatogram of Robustness change in wavelength 283nm.







was added to each of the volumetric flask and sonicated to dissolve the drug. The solution was cooled to the room temperature and made

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Figure 26: Chromatogram of tablet in acid degradation (0.1 NHCl).



Figure 27: Chromatogram of tablet in base degradation (0.1N NaOH).



Figure 28: Chromatograms of tablet in oxidative degradation (3% H_2O_2).



up to the mark with methanol which gave the final concentrations of 1000μ g/ml and 1000μ g/ml for NBV and HCZ respectively.

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Sr. no.	Concentrat	ion in µg/ml	Peak Area		
	NBV	HCZ	NBV	HCZ	
1	10	25	120.99	434.98	
2	20	50	212.15	895.77	
3	30	75	305.28	1398.19	
4	40	100	385.25	1893.19	
5	50	125	475.85	2314.48	
Slope	8.8282	19.026			
Intercept	35.058	39.542			
Correlation Coefficient (r ²)	0.9994	0.9992			

Table 2: Results for estimation of NBV in marketed formulation.

Conc.	Area	Amount found	% Label claim
20	215.3	20.41	102.05
Mean	214.33	20.73	11.5
SD	1.38	0.16	0.64
% RSD	0.64	0.75	0.61

Table 3: Results for estimation of HCZ in marketed formulation.

Conc.	Area	Amount found	% Label claim
50	899.44	49.36	98.72
Mean	902.4	24.85	99.04
SD	4.19	0.22	0.35
% RSD	0.46	0.88	0.37

Table 4: Assay of NBV & HCZ.

C * n 0	NBV		HCZ	
31. 110.	Assay (mg)	Assay (%)	Assay (mg)	Assay (%)
1	120.85	99.83	4.47	99.91
2	119.24	99.83	4.49	99.92
3	119.02	99.8	4.46	99.91
Mean	119.7	99.82	4.47	99.91
SD	0.11	0.024	0.35	0.045
% RSD	0.061	0.64	0.35	0.41

Table 5: Results of Linearity study of NBV & HCZ.

Nebivolol					Hydrochlor	othiazio	le
Conc. (µg/ml)	Peak area	SD	%RSD	Conc.	Peak area	SD	% RSD
10	120.99	0.18	0.15	25	434.98	2.49	0.57
20	212.15	0.74	1.02	50	895.77	0.7	0.08
30	305.28	3.83	1.26	75	1398.5	3.69	0.26
40	385.25	6.82	1.77	100	1893.19	14.32	0.76
50	475.85	0.05	0.01	125	2314.48	16.5	0.71

Preparation of working standard solution: For the preparation of working standard solution, take 0.1ml from stock solution of NBV and 0.1ml from stock solution of HCZ respectively in a 10.0ml volumetric flask and make up the volume up to the mark with mobile phase to get $10\mu g/ml$ NBV & $25\mu g/ml$ HCZ.

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Table 6: System Suitability test for NBV.

Sr. no	Concentration (µg/ml)	Peak area	Amount found	% Amount found
1	40	378.88	38.94	97.36
2	40	382.06	39.3	98.25
	Mean		39.12	97.81
	SD		0.25	0.63
	%RSD		0.65	0.64

Table 7: System Suitability Test for HCZ.

Sr. no	Concentration (µg/ml)	Peak area	Amount found	% Amount found
1	100	1844.84	99.07	99.07
2	100	1879.83	100.91	100.91
	Mean		99.99	99.99
	SD		1.3	1.3
	%RSD		1.3	1.3

Table 8: Results of Accuracy.

Concentration (%)	Amount of conc. added (µg/ml)		Mean Amount Recovered (µg/ml)		%Recovery	
	HCZ	NBV	HCZ	NBV	HCZ	NBV
80%	20	8	19.64	8.06	98.89	100.86
100%	25	10	24.21	10.25	96.84	101.52
120%	30	12	29.87	12.16	99.83	100.76

Table 9: Results of ruggedness study for NBV.

Inter day						
	Conc. (µg/ml)	% recovered	SD	RSD		
1 day	25	99.7	4.45	0.0		
4 day	25	101.83	1.15	0.9		
	Intra day					
	Conc. (µg/ml)	% recovered				
0 hrs	25	100.6	1.15	0.92		
4 hrs	s 25 103.1					
Different analyst						
1st	25	99.8	4.44	0.90		
2nd	25	98.52	1.11	0.89		

Preparation of sample solution: The sample solution was prepared by taking the powder weight of tablet equivalent to 400mg in 10.0ml of volumetric flask and add sufficient mobile phase and sonicate it for 15min. Make up the volume up to the mark with mobile phase and filtered it with 0.24 μ to get 1000 μ g/ml of NBV and HCZ respectively. Take 0.1ml of NBV and 0.1ml of HCZ from above solution of NBV and HCZ respectively in a 10.0ml volumetric flask and make up the volume up to the mark with mobile phase to get 10 μ g/ml NBV & 25 μ g/ml HCZ.

Method validation [1,2,5]

The developed method for simultaneous estimation of Nebivolol and Hydrochlorothiazide has been validated in accordance with the International conference on Harmonization guidelines.

Table 10: Results of ruggedness study for HCZ.

Inter day							
	Conc. (µg/ml)	% recovered	SD	RSD			
1 day	10	100.31	1.77	0.41			
4 day	10	99.22					
	Intra day						
	Conc. (µg/ml)	% recovered					
0 hrs	10	100.83	0.35	0.08			
4 hrs	10	99.29	99.29				
Different analyst							
1 st	10	95.625	0.49	0.49			
2 nd	10	96.824	0.48	0.48			

Table 11: Results of precision study of NBV & HCZ.

	NBV		HCZ		
Sr. no.	Peak Area Sample	% recovered	Peak Area Sample	% recovered	
1	899.44	98.72	215.3	102.05	
2	905.36	99.35	213.35	100.95	
3	884.2	97.68	211.46	100.92	
4	879.11	99	213.41	101.45	
5	890.64	98.8	211.8	100.48	
6	902.8	99.2	214.25	100.97	
	Mean	99.04	Mean	101.5	
	SD	0.35	SD	0.64	
	%RSD	0.37	%RSD	0.61	

Table 12: Results of robustness (For 0.6mL).

Sr. no Conc. (µg/ml)		Area for (NBV)	Conc. (µg/ml)	Area for (HCZ)
1	30	231.41	75	1195.29
2	30	237.16	75	1199.62
Mean		234.29	Mean	1197.46
SD		4.07	SD	3.06
%RSD		1.74	%RSD	0.26

Table 13: Results of Robustness (0.8 ml).

Sr. no Conc. (µg/ml)		Area for (NBV)	Conc. (µg/ml)	Area for (HCZ)
1	30	231.41	75	1581.9
2	30	237.16	75	1611.87
Mean		234.29	Mean	1596.89
SD		4.07	SD	21.2
%RSD		1.74	%RSD	1.33

Linearity: To establish the linearity of the analytical method, a series of dilutions with mobile phase were prepared in order to obtain the mixture of Nebivolol and Hydrochlorothiazide ranging from 1-5 μ g/ml for NBV and 1-5 μ g/ for HCZ. A constant volume of 20.0 μ L of each sample was injected and calibration curve was constructed by plotting the peak area versus the drug concentration.

System suitability: The system suitability parameter with respect

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Table 14: Results of Robustness for wavelength 281nm.

Sr. no Conc. (µg/ml)		Area for (NBV)	Conc.(µg/ml)	Area for(HCZ)
1	30	283.6	75	1625.41
2	30	281.11	75	1656.94
Mean		282.36	Mean	1641.18
SD		31.76	SD	22.3
%RSD		0.62	%RSD	1.36

Table 15: Results of Robustness at mobile phase as 61:39 (Acetonitrile: OPA).

Conc. (µg/ml)	Area for (NBV)	Conc. (µg/ml)	Area for (HCZ)
30	284.88	75	1503.15
30	285.64	75	1520.07
Mean	285.26	Mean	1511.61
SD	0.54	SD	11.96
% RSD	0.19	% RSD	0.79

Table 16: Results of Robustness at mobile phase as 59:41 (Acetonitrile: OPA).

Conc. (µg/ml)	Area for (NBV)	Conc. (µg/ml)	Area for (HCZ)
30	248.03	75	1514.66
30	281.14	75	1527.93
Mean	282.59	Mean	1521.3
SD	2.04	SD	9.38
% RSD	0.72	% RSD	0.62

Table 17: Acid degradation of NBV & HCZ.

Name time	Retention time	% Degradation	% Purity
NBV DEG	39.2333	0.39	99.61
HCZ DEG-1	142.2167	1.45	98.55
HCZ DEG -2	24.6333	2.45	97.65

Table 18: Oxidative Degradation (3% H₂O₂).

Name	Area	% Degradation	% Purity
NBV-DEG	14.5167	0.14	99.86
HCZ-DEG	29.3	0.29	99.71

to tailing factor, theoretical plates, relative standard deviation and resolution between NBV and HCZ peaks was defined.

Accuracy: Recovery studies were carried out by standard addition method by adding the known amount of NBV and HCZ separately to the reanalyzed sample at three different concentration levels i.e. 80%, 100% and 120% of assay concentration and percent recoveries were calculated.

Precision: The method precision was evaluated by preparing 6 samples (sample preparation) as per the test method representing a single batch were applied in triplicate and injected this sample preparation, but before diluent, placebo, and standard solution in six replicates injected in HPLC system. Determine the assay of these samples and evaluate the precision of the method by computing the %RSD of the assay results.

Robustness: The Robustness of the method was evaluating the effect of small variation in the chromatographic conditions, such as

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Table 19: Neutral Degradation.

Name	Area	% degradation	% Purity
HCZ	615.774	0.68	99.32
HCZ-Deg-1	13.8833	0.66	99.34
HCZ-Deg-2	24.483	0.122	99.87
NBV	100.96	0.29	99.71
NBV-DEG	39.55	0.122	99.87

Table 20: Results of Robustness for wavelength 283nm.

Sr. no Conc. (µg/ml)		Area for (NBV)	Conc. (µg/ml)	Area for (HCZ)
1	30	253.88	75	2082.34
2	30	254.76	75	2086.22
Mean		254.32	Mean	2084.28
SD		0.62	SD	2.74
%RSD		0.24	% RSD	0.13

changing the flow rate by \pm 10%, and wavelength by \pm 2nm, system suitability was done for each condition.

Ruggedness: The ruggedness of the method was performed by analyzed the drug in the intra and inter day variation.

Force degradation study [1,2,5-8]

Force degradation study or stress testing of the drug substance will help to identify the degradation products, which can help to establish the intrinsic stability of the molecules. In order to establish the force degradation profile and to determine whether the analytical method for assay was stability indicating, the tablet formulation of NBV and HCZ were subjected to various stress conditions to conduct forced degradation studies. Stress studies were carried out under the condition of acid/alkali hydrolysis, oxidation, neutral and thermal degradation in accordance with ICH Q1A (R2) guideline.

Acid degradation: In this study tablets were crushed to fine powder and powder equivalent to 10mg of NBV and 25mg of HCZ was taken into 10ml volumetric flask to which 5ml mobile phase (Methanol and 0.05% Ortho phosphoric acid (60:40v/v)) and 1 N HCL was added to the flask up to the mark and refluxed on heating mantle for 60min at 60°C.

Basic degradation: In this study fine powder of tablet was taken and powder equivalent to 10mg of NBV and 25mg of HCZ was taken into 10ml volumetric flask to which 5ml mobile phase.

(Methanol and 0.05% Ortho phosphoric acid (60:40v/v)) and 1 N NaOH was added to the flask up to the mark and refluxed on heating mantle for 60min at 60° C.

Oxidative/Peroxide degradation: In this study fine powder of tablet equivalent to 10mg of NBV and 25mg of HCZ was taken into 10ml volumetric flask to which 5ml mobile phase (Methanol and 0.05% ortho phosphoric acid (60:40v/v)) and 3% H2O2 was added to the flask up to the mark and refluxed on heating mantle for 60min at 60°C.k.

Neutral degradation: Neutral degradation in which tablets were crushed to fine powder and powder equivalent to 10mg of NBV and 25mg of HCZ was taken into 10ml volumetric flask to which 5ml mobile phase (Methanol and 0.05% Ortho phosphoric acid (60:40v/v)) and water was added to the flask up to the mark and refluxed on heating mantle for 60min at 60°C.

Results and Discussion

Determination of $\boldsymbol{\lambda}$ max and selection of analytical wavelength

From the overlain spectra 281nm were selected for estimation of drugs using Simultaneous Equation Method (SEM) (Figure 3).

Optimization of mobile phase and chromatographic condition

For the RP-HPLC method development mobile phase was selected on the bases of trial and error method and some trials are reported as followed. The following chromatographic conditions were established.

Mobile phases were tried as follows:

- Trial -1 MEOH: WATER (80:20%, v/v), pH 2.5 at 281nm.
- Trial 3 MEOH: WATER (70:30%, v/v), pH 2.5 at 281nm.
- Trial -4 MEOH: WATER (60:40%, v/v), pH 2.5 at 281nm.

• Trial -6 MEOH: 0.05%OPA (60:40%, v/v), pH 2.5 at 281nm.

The optimized method the mobile phase consist a mixture of methanol and 0.05% ortho phosphoric acid (60:40v/v) with pH 2.5. Retention time (Rt) is 4.700 for hydrochlorothiazide and 6.966 for Nebivolol. Hence the above chromatographic parameters are finalized. The theoretical plates and good resolution for NBV and HCZ at the flow rate of 0.7ml/Min (Figure 4-7).

Estimation of NBV & HCZ from marketed formulation

The final concentration (sample & standard) after dilution of stock solution of NBV as 10-50 μ g/ml & 25-125 μ g/ml for HCZ was mixed with optimized concentration of mobile phase injected separately & measured at 281nm.

The peak area of the drug concentration was calculated. The regression of the drug concentration over the peak areas was obtained. This regression equation was used to estimate the amount of drugs in marketed formulation (Table 1-4, Figure 8-9).

The proposed method was applied to the determination of NBV & HCZ in marketed formulation. The mean % amount found was 99.82 NBV & 99.91 HCZ with %RSD values was NMT 2.0% indicates the developed method was successfully applied for analysis of marketed formulation. All the results found were in good agreement with the label content of marketed formulation.

Validation of developed method

Linearity: The linearity five levels of concentrations with correlation regression curves are obtained the conc. range of $10-50\mu g/$ ml for NBV and $25-125\mu g/$ for HCZ. A straight line was obtained. The regression coefficient (r^2) was 0.999 for both NBV & HCZ & RSD less than 2% indicate the linearity between concentration vs peak area (Table 5, Figure 10-16).

System suitability studies: The system suitability study was

performed in which 40 μ g/ml drug solution was used with two replicates and the system suitability parameters were recorded results were shown in table 5, 6. The % amount of NBV was found almost 97.81% supported by standard deviation value as 0.63 & %RSD was 0.64 (Table 6).

Meanwhile about 99.99% of HCZ was recovered when 100 μ g/ml concentrations was used for study it's verified by value of SD as 1.30 & %RSD as 1.30 respectively (Table 7).

Accuracy: The recovery of NBV and HCZ was determined by the 3 various concentration levels. % recovery was found to be 99.79 to 101. 19% for NBV and 98.54 to 99.86% for HCZ. The result indicating that this method was accurate. Chromatograms obtained during study of accuracy were shown in (Table 8-11, Figure 17-19).

Precision: Intra-day, Inter-day & Different Analyst. % amount of drugs were found with %RSD (NMT than 2%). For system precision study inter-day, intra-day & different in analyst almost 99-100% drug concentration has been recovered by RP HPLC assay concludes resulting method are highly precise.

Precision of this analysis performing six replicate Precision studies was determined by peak area. Peak area was found with % RSD (NMT than 2%) which was agreement with system suitability.

Robustness: Robustness is the ability of the analytical method to remain unchanged by small, but deliberate changes in method parameters. To determine the robustness of the proposed method, the experimental conditions were deliberately changed. The mobile phase flow rate as 0.6ml, 0.8ml & change in wavelength as 281nm, 283nm & mobile phase ratio as result in significant effects on the chromatographic resolution of the proposed method (Table 12, Figure 20-21).

Flow rate 0.6ml: The robustness is the studied by the evaluating effects of small but the deliberate differences in method condition .The condition is flow rate (± 1 /min), The result shows as SD for NBV as 4.07 & 3.06 for HCZ & %RSD is less than 2% if flow rate as 0.6ml.

Flow rate 0.8 ml: If flow rate changes as 0.8ml the SD of NBV as 4.07min & 21.20 for HCZ and %RSD value were 1.74 for NBV & 1.33 for HCZ respectively (Table 13).

Change in wavelength: The sample were subjected to analyze by change in wavelength (281, 283nm) for measurement area of curve for both NBV & HCZ was quite identical and %RSD values for both drug was less than 2% (Table 14, Figure 22-23).

Peak area for both drugs slight varies at 283nm but value of SD & %RSD was found to be within acceptable range. Hence from this study no significant difference was observed when both drugs measured at change in wavelength as ± 1 respectively.

Change in mobile phase ratio: The mobile phase ratio was changed as (± 1) i.e. Acetonitrile: OPA (61:39) & (59:41) no significant different is observed in Peak area of both NBV & HCZ (Table 15-16, Figure 24-25).

Acid degradation: The negligible amount of drugs was decomposed in acidic environment as was 0.39% for Nebivolol and 1.45 & 2.45% for Hydrochlorothiazide with two additional peaks has

been observed in chromatogram shown in Figure 20 (Table 17, Figure 26)

Base degradation: The alkaline degradation was done by sample was treated with 0.1N NaOH for 60min at 60°C. Alkaline degradation was found to be 0.015% for NBV and 0.24% for HCZ (Figure 27).

Oxidative/Peroxide degradation: The oxidative degradation was done by sample treated with 3% H2O2 was added to the flask up to the mark and refluxed on heating mantle for 60 min at 60°C. The degradation result was found to be 0.14% for NBV and 0.29% HCZ (Table 18, Figure 28).

Neutral degradation: The neutral degradation was done by sample treated with 5ml mobile phase (Methanol and 0.05% ortho phosphoric acid (60:40v/v)) and water was added to the flask up to the mark and refluxed on heating mantle for 60 min at 60°C. Two additional peaks are observed for HCZ after degradation with area as 013.88 & 024.48 as well as for NBV peak area was 093.55 respectively (Table 19-20, Figure 29).

Conclusion

The developed RP-HPLC method was found to be simple, accurate, sensitive, precise, specific, economical and rapid. The developed RP-HPLC method shows the good resolution between NBV and HCZ within the run time of 10 min. The developed RP-HPLC method is very simple involving no complicated sample preparations. The parent drugs and degradation products were well resolved under optimized chromatographic conditions indicating the selective nature of developed RP-HPLC method. The developed RP-HPLC method was found to be highly specific. The developed RP-HPLC method was found to be linear over wider concentration range. Therefore the developed RP-HPLC method can be applied for routine quantitative and qualitative analysis of NBV and HCZ in bulk and

pharmaceutical formulations like tablets. The developed RP-HPLC method was validated as per the ICH guidelines. The developed RP-HPLC method has a stability indicating nature hence the proposed method could be employed for the stability studies on pharmaceutical preparations within pharmaceutical industry.

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