# **Research Article**

# Development and Validation of Spectrophotometric Method for Estimation of Bivalirudin

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#### Abstract

In this research work we developed and validated UV spectrometric method for bivalirudin and it is simple, accurate, fast, cost efficient, reproducible method. This method developed for the estimation of bivalirudin in bulk and finished pharmaceutical dosage form. Based on measurement of absorption of UV light, the spectra of bivalirudin in water showed maximum absorption wavelength ( $\lambda$  max) at 276 nm. The calibration curve plotted over the concentration range from 2-20 µg/ml of bivalirudin with correlation coefficient 0.998. Validation was performed as per ICH Q2 guidelines for the linearity, accuracy, precision and recovery. Developed method has good reproducibility with % Relative Standard Deviation (RSD) less than one. Limit of detection (LOD) and Limit of Quantification (LOQ) were found to be 0.5892µg/ml and 1.785µg/ml respectively by simple UV Spectrophotometric. Thus proposed method can successfully applied for bivalirudin in routine analysis work.

Keywords: Bivalirudin; Spectrophotometric; Method; ICH Q2 guidelines

# Introduction

Chemically Bivalirudin is a synthetic 20 residue peptide (thrombin inhibitor) which reversibly inhibits thrombin. Once bivalirudin, thrombin inhibitor bound to the active site and thrombin cannot activate fibrinogen into fibrin and the crucial step in the formation of thrombus. It is has been administered intravenously because it can cause blood stagnation and it is important to monitor changes in hematocrit, international normalized ratio and blood pressure. Activated partial thromboplastin time, its chemical formula  $C_{gs}H_{138}N_{24}O_{33}$  and molecular weight is 2180.28 (Figure 1).

Bivalirudin is recommended for use in patients undergoing percutaneous coronary intervention (PCI). In patients at moderate to high risk acute coronary syndromes due to unstable angina or non-ST segment elevation in which a percutaneous coronary intervention (PCI) is planned.

Its mechanism of action inhibits the action of thrombin by binding both to its catalytic site to its anion-binding exposited. Thrombin is a serine proteinase that plays a central role in the thrombotic process





and acting to cleave fibrinogen into fibrin monomers and to activate from Factor XIII to Factor XIIIa. It is allowing fibrin to develop a covalently cross-linked framework which stabilizes the thrombus. Thrombin also activates Factors V and VIII promoting further thrombin generation to generation, activates platelets, stimulating aggregation and granule release [1, 2].

Till date there is no validated UV spectrophotometric method available for estimation of bivalirudin. The main goal and object of present research work was to develop an UV spectrometric method for determination of bivalirudin in bulk form and finished pharmaceutical dosage form and uses. This result for analysis of drugs in pharmaceuticals as it is rapid, economic and effective for quality control of pharmaceutical formulations containing bivalirudin by UV spectrophotometric method.

# **Materials and Methods**

#### Instrument

Instruments used were UV-visible double beam spectrophotometer model Shimadzu UV1800 with one cm matched quartz cells and AJ-Vibra electronic balance manufactured by Essae-Teraoka Ltd., Made in Japan. The glass wares used in each procedure were soaked overnight in a mixture of chromic acid and sulphuric acid rinsed thoroughly with double distilled water and dried in hot air oven for prior use. The absorption spectra of reference and test solution were carried out in a one cm quartz cells over the range of 200-400 nm.

#### Materials

Pure samples, bivalirudin is purchased from HK SIHUI Pharmacy Ltd., Shenzhen, China, other reagents and chemicals were of analytical grade from Loba Chemicals Pvt. Ltd., Mumbai, India.

#### Preparation of standard stock solution

Stock solution I: Accurately weighed quantity (10 mg) of

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bivalirudin was dissolved separately in small quantity of distilled water and volume was made up to 10ml with distilled water to get a solution containing  $1000\mu$ g/ml.

**Stock solution II:** From the stock solution, 1ml solution was taken and then diluted up to 10ml with same solvent in a volumetric flask and then concentration of this stock solution was  $100\mu$ g/ml.

# Determination of $\lambda_{max}$

Most of drugs absorb light, UV wavelength (200-400 nm) since that contains aromatic double bonds. The solution containing 10µg/ ml of bivalirudin was prepared and scanned over the range of 200-400 nm against distilled water as blank using Shimadzu UV1800 double beam UV spectrophotometer (Figure 2). The maximum wave length obtained in the graph was considered as  $\lambda_{max}$  for the pure drug [3, 4, 5, 6, 7, 8, 9, 10].

# **Preparation of Calibration Curve**

# Stock solution II and III

From the stock solution I, stock solution II and stock solution III was prepared to give a concentration of  $10\mu$ g/ml in distilled water. Aliquots of 0.2, 0.4, 0.6, 0.8, 1.0, 1.2, 1.4, 1.6, 1.8 and 2.0 ml of stock solution were pipette out into 10 ml volumetric flasks. The selected volumetric flasks volumes were made up to the mark with distilled water. These dilutions give 2, 4, 6, 8, 10, 12, 14, 16, 18 and 20 µg/ml concentration of bivalirudin respectively (Table 1). The absorbance was measured at 276 nm using UV spectrophotometer (Figure 3).

Sr. no.	Concentration (µg/ml)	Absorbance at 276 nm Mean ± Standard Deviation *	
1	2	0.014±0.001	
2	4 0.027±0.003		
3	6	0.037±0.001	
4	8	0.051±0.007	
5	10	0.062±0.008	
6	12 0.075±0.001		
7	14	0.087±0.006	
8	16	0.099±0.007	
9	18	0.110±0.007	
10	20	0.119±0.007	





# **Methods of Validation**

# Linearity and range

The linearity of response obtained between 2 to  $20\mu$ g/ml concentrations and calibration curve were obtained by plotting absorbance versus concentration data and treated by linear regression analysis. The calibration curve equation for bivalirudin is y= 0.0061x and calibration curve was found to be linear in the above mentioned concentration and correlation coefficient (R<sup>2</sup>) was 0.998.

### Repeatability

Repeatability has been determined by analyzing samples  $20\mu g/ml$  of bivalirudin for six times, the results are reported in Table 2. Precision of the method was studied as intra-day and inter-day variations. An intra-day precision was determined by analyzing 06, 12,  $18\mu g/ml$  of bivalirudin for three times within a day. An inter-day precision was determined by analyzing same concentration of solutions daily for three days (Table 3).

# Limit of detection (LOD) and Limit of quantification (LOQ)

Determination of the detection and quantification limits was performed based on the standard deviations of y-intercept and the slope of the least square line parameters as defined in the International Conference on Harmonization (ICH) Q2 guidelines. The Limit of Detection (LOD) and Limit of Quantification (LOQ) were 0.5892 µg/ ml and 1.785 µg/ml respectively and data (Table 5).

## **Recovery study**

To analyze the accuracy of developed method and it was applied to analyze commercially available bivalirudin for injection 250mg by Gennomax-Gennova Biopharmaceuticals. Weighed 100mg of bivalirudin for injection and transferred to the 100ml volumetric flask. Then 10ml of distilled water as a solvent was added and kept

Table 2: Data showing repeatability of absorbances.

Sr. No.	Conc. (µg/ml)	Wavelength (nm)	Absorbance	Mean± S.D.	Percentage R.S.D (%)	
1	20	276	0.118		0.050400	
2		276	0.119			
3		276	0.120	0 110 10 000208		
4		276	0.119	0.119±0.000298	0.250420	
5		276	0.118			
6		276	0.120			

R. S. D. = Relative Standard Deviation

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Table 3: Results for intra-day and inter-day precision of Bivalirudin.

Drug	Conc. (µg/ ml)	Intra-day mean Absorbance ± S.D.	Percentage RSD (%)	Inter-day Mean Absorbance ± S.D.	Percentage RSD (%)
	06	0.037±0.00004713	0.1273	0.038±0.000094	0.247
Bivalirudin	12	0.075±0.0003773	0.5031	0.077±0.0001886	0.245
	18	0.119±0.000471	0.395	0.110±0.00033	0.300
Mean percentage RSD (%)			0.3418		0.264

R. S. D. = Relative Standard Deviation

Table 4: Determination of accuracy by percentage recovery method.

Drug	Drug amount (µg/ml)	Level of addition (%)	Added amount (µg/ml)	% Recovery	Average % recovered
Bivalirudin	6	80	4.8	99.12	99.40
	6	100	6.0	99.73	
	6	120	7.2	99.35	

Table 5: Validation parameters for Bivalirudin.

SI. No	Parameters	Results	
01	Absorption maxima	276nm	
02	Linearity range (µg/ml)	2-20 μg/ml	
03	Std. regression equation	Y= 0.0061 x	
04	Correlation coefficient (R <sup>2</sup> )	R <sup>2</sup> =0.998	
05	Specificity	A 12µg/ml solution of bivalirudin in solvent(water) at UV detection of 276 will show an absorbance value of 0.119±0.000298	
06	Accuracy ( % Recovery)	99.40%	
07	Precision RSD repeatability (n=3)	0.250420	
	Intra day (n=3)	0.3418	
	Inter day (n=3)	0.264	
08	Molar absorptivity	1.3616×104 L/mol.cm	
09	Limit of detection (LOD)	0.5892 µg/ml	
10	Limit of quantification (LOQ)	1.785 µg/ml	

for 15-20 min with frequent shaking and volume made up to the mark with solvent. Then solution was filtered through Whattman filter paper and this filtrate suitably diluted with distilled water as a solvent to get the solution of  $06\mu$ g/ml concentration. Then sample absorbance was measured against the blank solution and recovery was performed at three different levels which was 80%, 100% and 120%. Pre-analyzed sample solution, a known amount of standard drug solution was added at three different levels and absorbances were recorded. The drug content of preparation was calculated using the standard calibration curve and amount of drug estimated (Table 4).

# **Results and Discussion**

An attempt has made to develop sensitive, economic, rapid, precise and accurate spectrophotometric method for bivalirudin in bulk and pharmaceutical finished dosage forms. The proposed method is based on UV spectrophotometric absorption in UV region using water as a solvent, maximum absorbance was found to be 276 nm; Limit of Detection (LOD) and Limit of Quantification (LOQ) were found to be 0.5892 $\mu$ g/ml and 1.785 $\mu$ g/ml respectively. Then proposed work showed molar absorptive 1.3616×10<sup>4</sup>L/mol.cm and calibration curve of bivalirudin plotted at 276nm (Figure 3) and linear

relationship was obtained between 2-20 $\mu$ g/ml. Then accuracy of the method was determined by calculating mean percentage recovery it was found to be 99.40% (Table 5). Further precision was calculated as repeatability, inter and intraday variations and % Relative Standard Deviation (RSD) was less than one.

## Conclusion

A UV spectrophotometric method for bivalirudin in bulk and pharmaceutical finished dosage form has been developed and validated. The proposed method is selective, accurate, precise and linear over the concentration range studied. The proposed method is applicable for quality control, routine analysis and determination of bivalirudin in bulk and pharmaceutical dosage form.

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